

# Probabilistic Assessment of Long-Term Vault Durability in a Sulfate-Bearing Waste Environment



**We Put Science To Work**

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**Co-authors: Miles Denham, Mark Phifer**

**Cementitious Materials for Waste Treatment, Disposal,  
Remediation, and Decommissioning Workshop  
December 12-14, 2006**

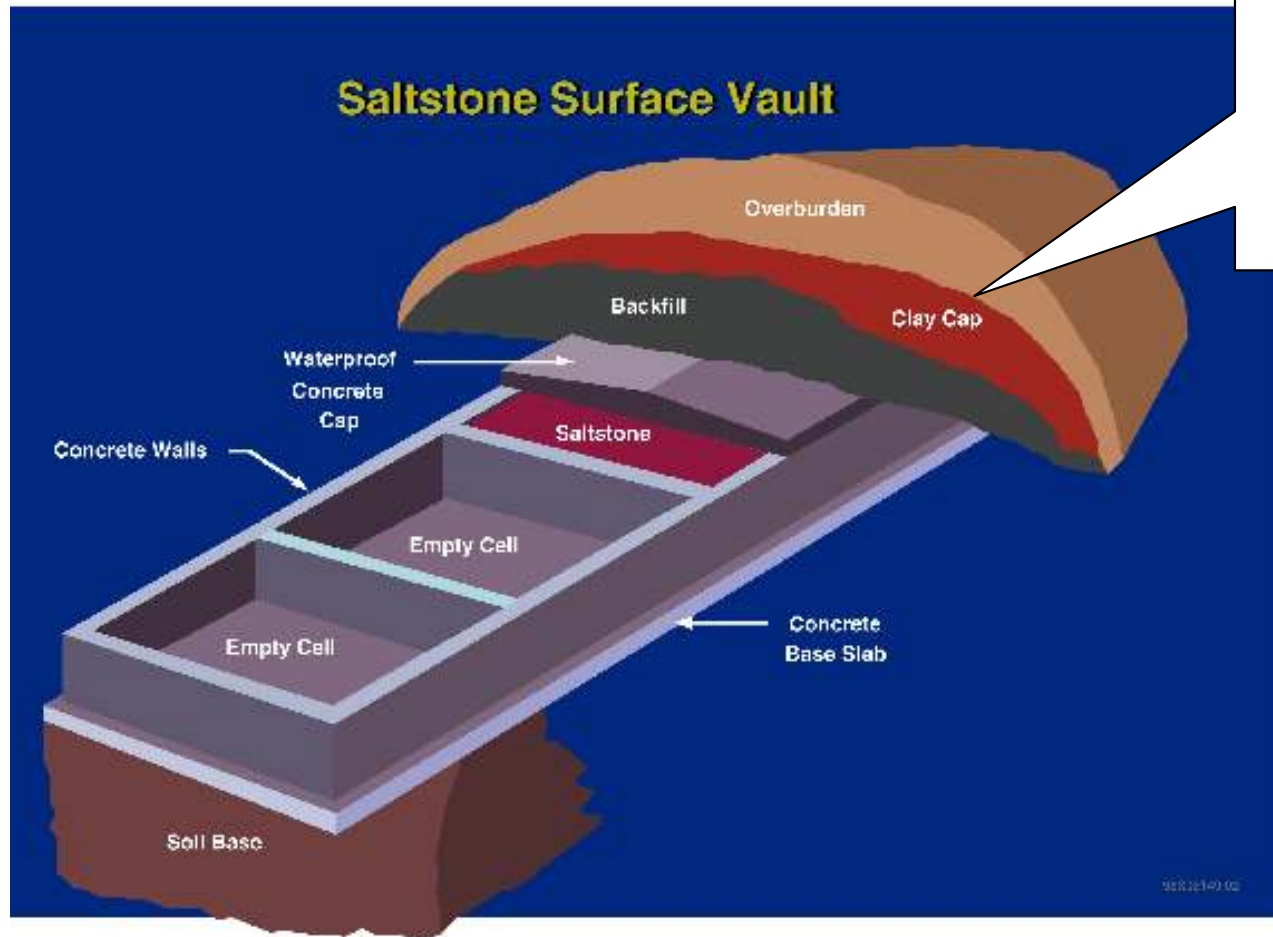
# *Presentation Outline*

- **Saltstone Waste Disposal**
- **Performance Criteria**
- **Concrete Vault Degradation by Sulfate Attack**
- **Sulfate Delivery Modes**
- **Preliminary Geochemical Batch Analyses**
- **Probabilistic Modeling Approach**
- **Results and Assessment**

# *"Saltstone" Waste Disposal*

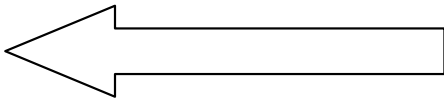
- **36 million gallons of liquid radioactive waste at Savannah River Site (SRS)**
- **Most radioactivity will be vitrified and disposed off-site**
- **Remaining waste comprises a low activity salt solution and most of the original volume**
- **To be mixed with dry cement, fly ash and blast furnace slag mix, and poured into on-site vaults**
- **Entombed, solidified, waste is termed "saltstone"**

# *Saltstone Facility Closure*



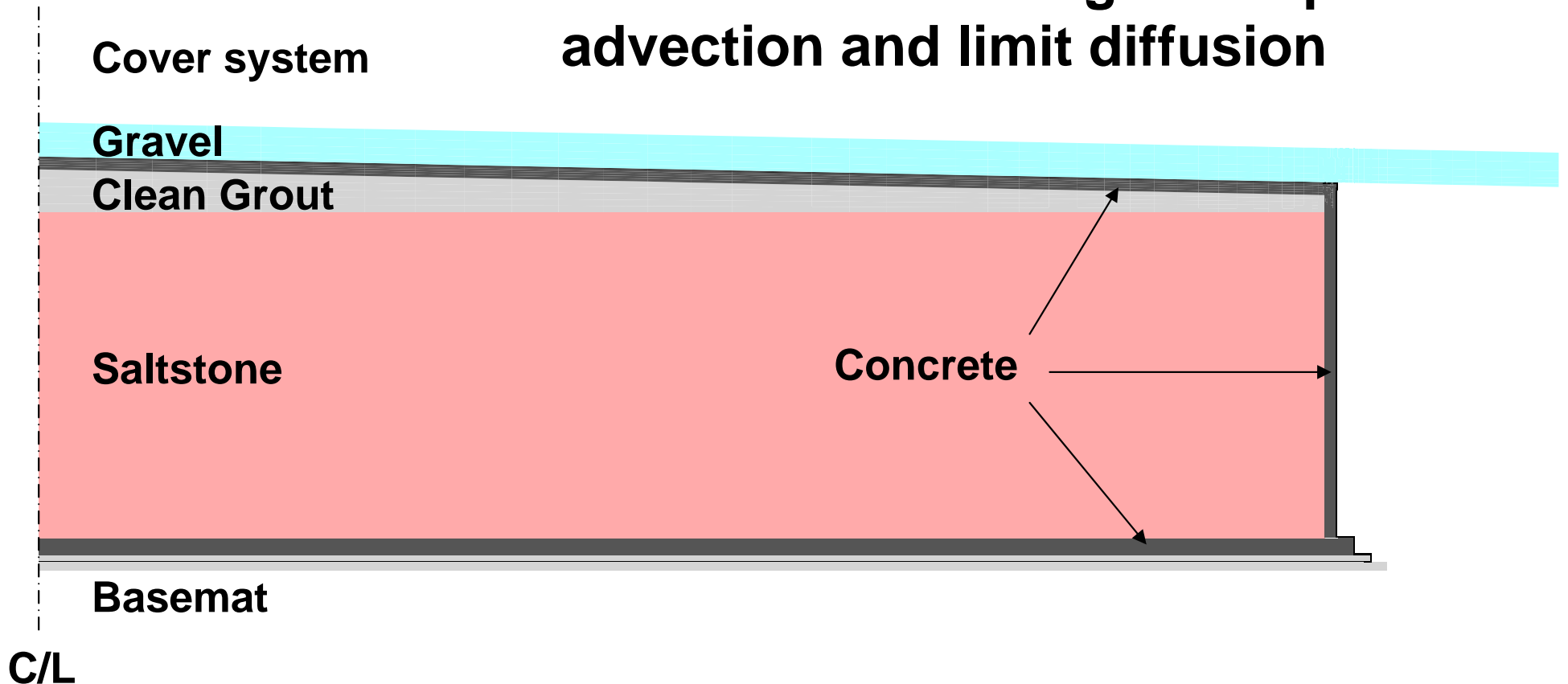
**Multi-layer intruder and infiltration barrier system**

# *Saltstone Facility Performance Criteria*

- **DOE Order 435.1 "Radioactive Waste Management"**
- **10 CFR Part 61 (NRC) "Licensing Requirements for Land Disposal of Radioactive Waste"**
  - **invoked by Section 3116 of NDAA 2005 for non-High Level Waste determinations**
- **Groundwater related criteria**
  - **25 mrem/yr all-pathways dose limit**
  - **groundwater protection (EPA MCLs)**
  - **10,000 year period of performance** 

# Concrete Containment Barrier

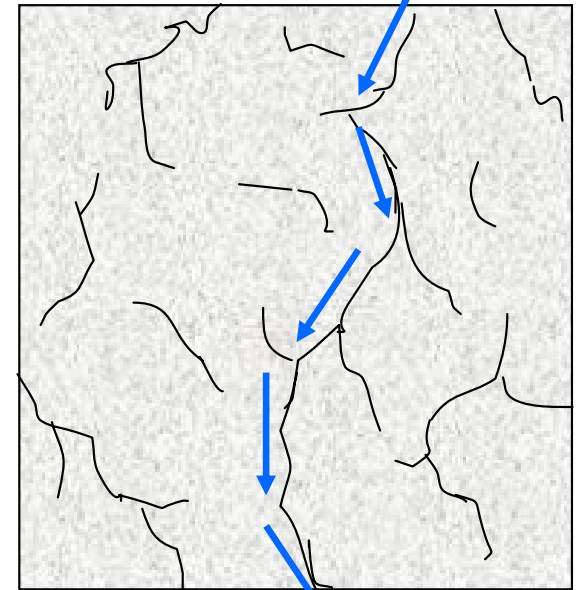
**Concrete vault designed to prevent advection and limit diffusion**



**? How will concrete perform over 10,000 years?**

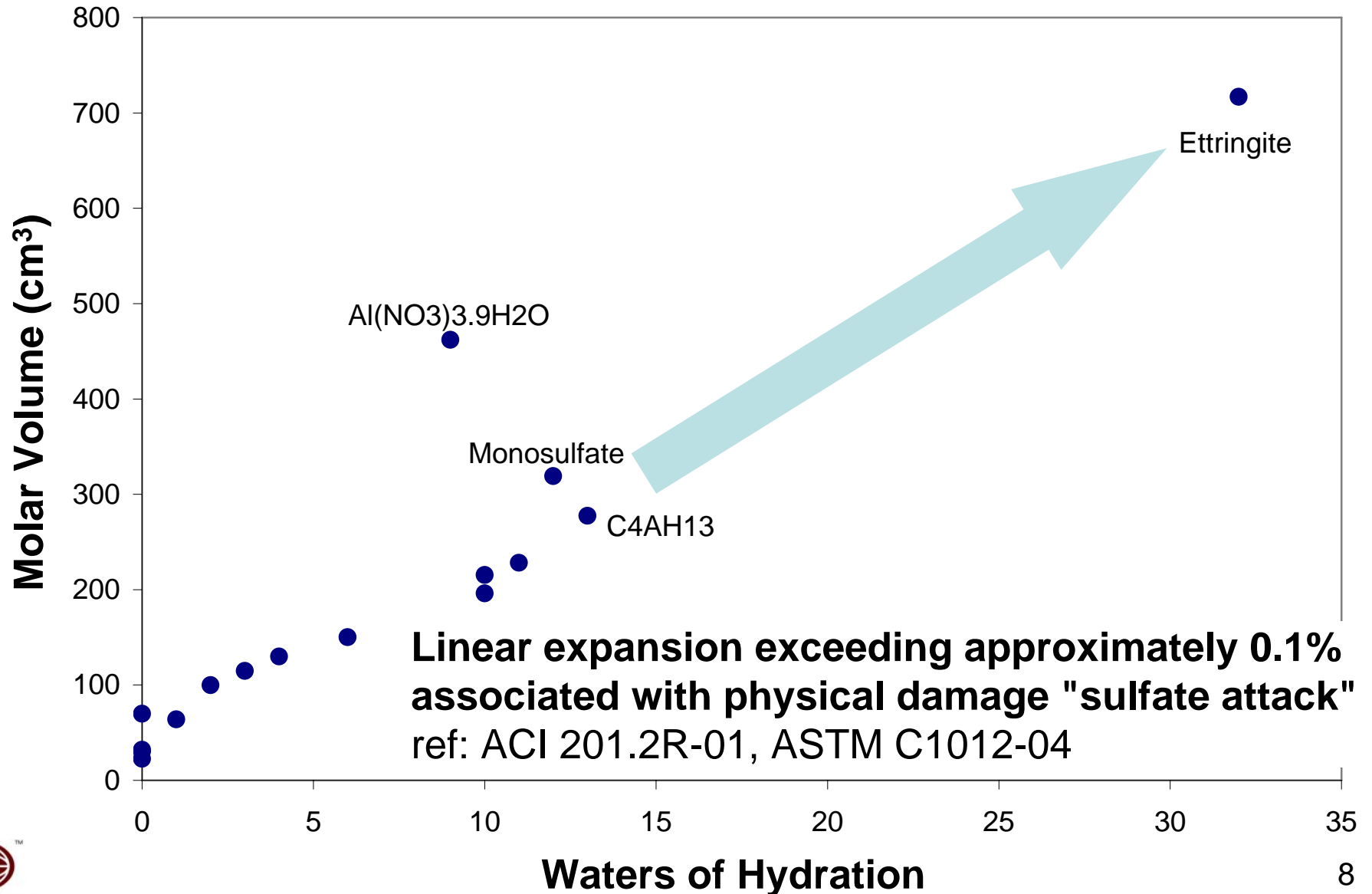
# Concrete Degradation

- **Saltstone feed water**
  - approximately 0.1 M or 10,000 mg/L sulfate
  - enables formation of ettringite (expansive mineral phase)
- **Sulfate attack identified as main degradation mechanism**
  - attack occurs from inside of vault
  - soil sulfate level is low
- **Potential impact on vault performance**
  - cracking and advective release

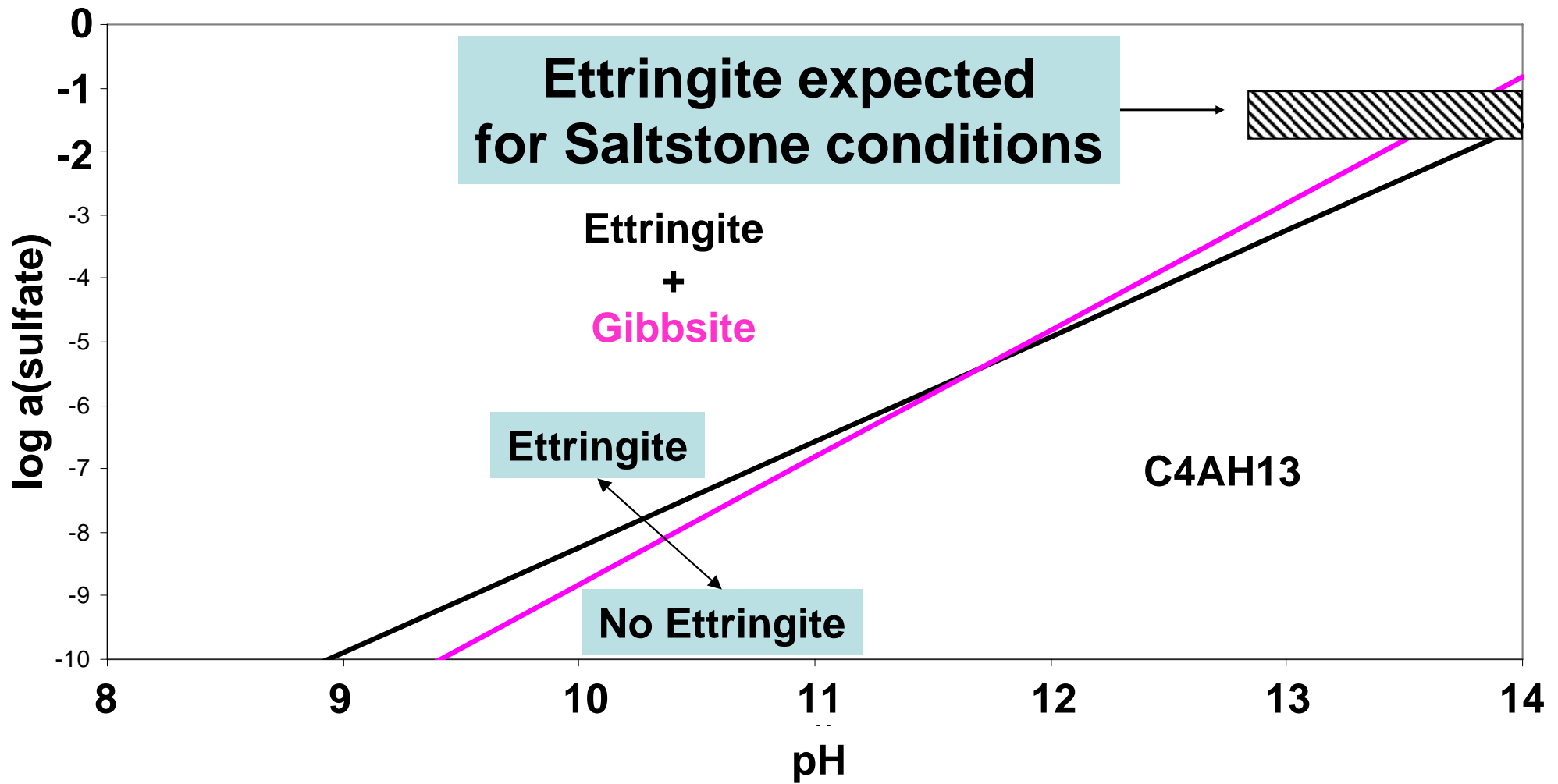


A. Garrabrants

# *Ettringite as an Expansive Mineral Phase*

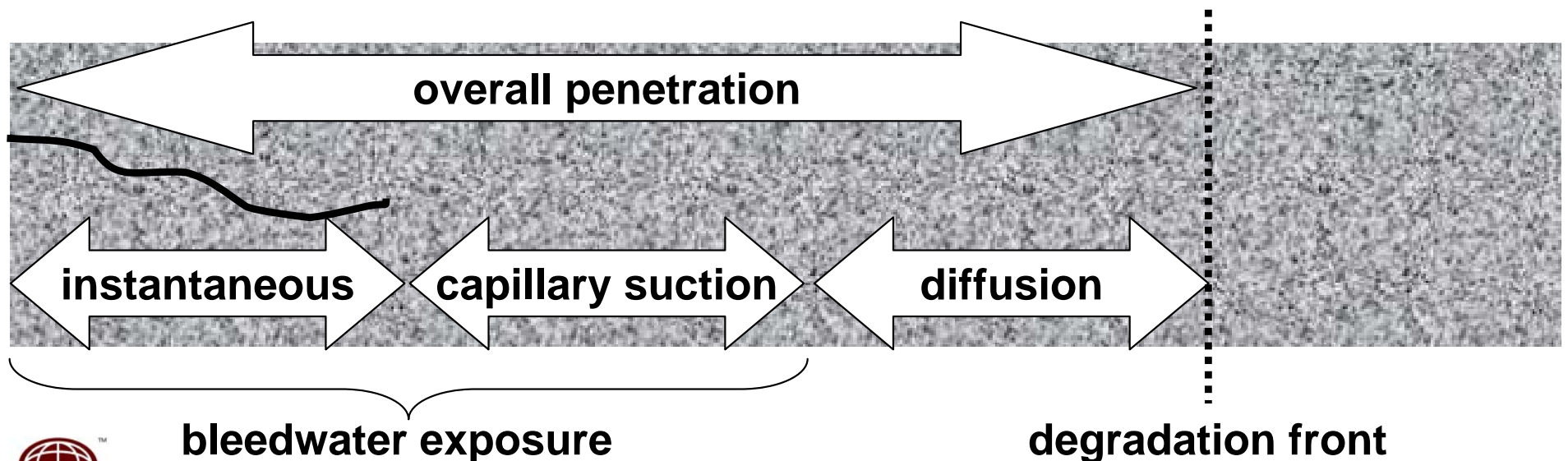


# Ettringite Presence vs. pH and $SO_4$

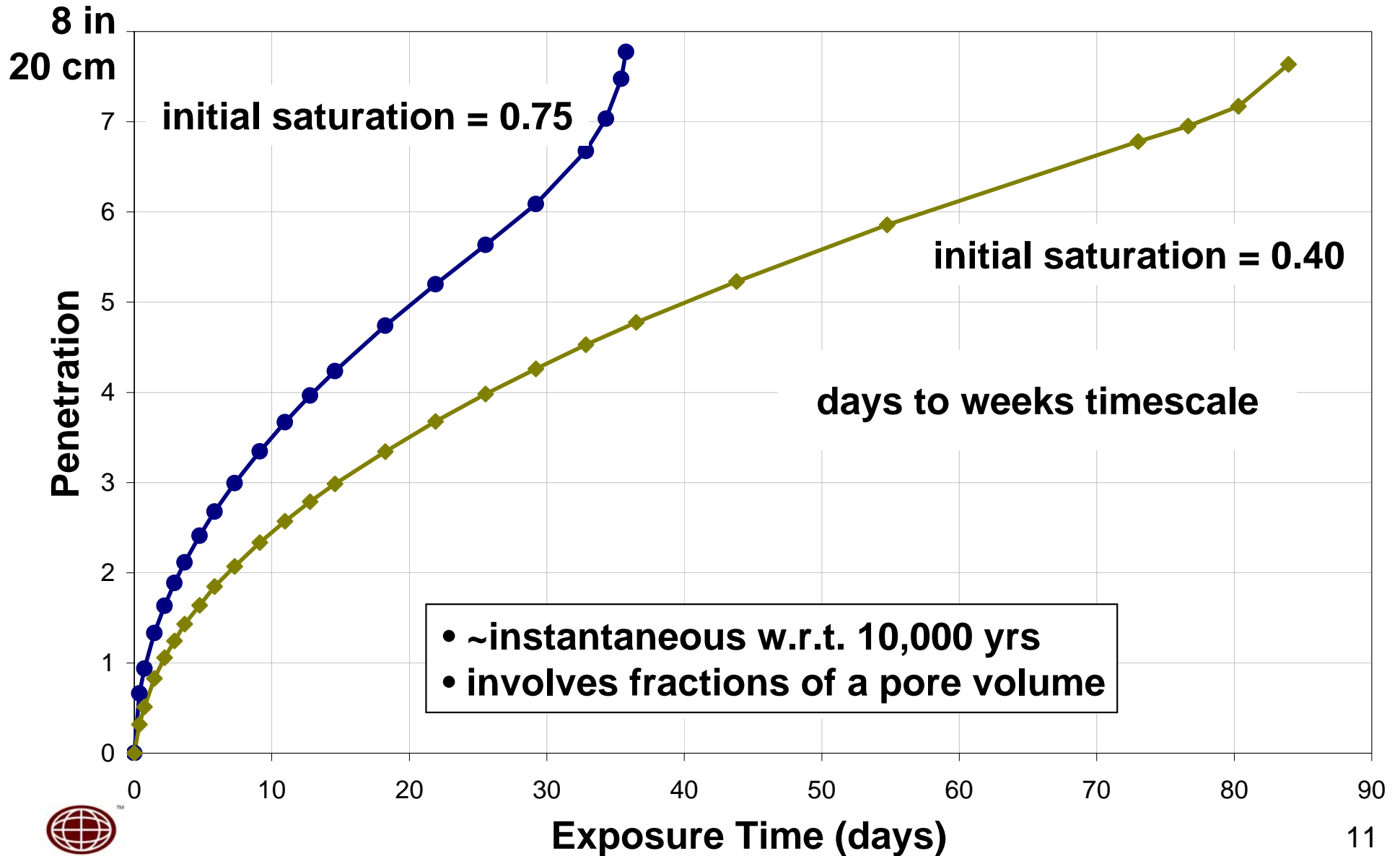


# *Sulfate Delivery Modes*

- **Bleedwater penetration**
  - through 0 to 0.5" / 1.3 cm surface cracks (instantaneous)
  - by capillary suction into "dry" vault
- **Sulfate diffusion from pore water in cured saltstone**
  - long-term sulfate delivery mechanism



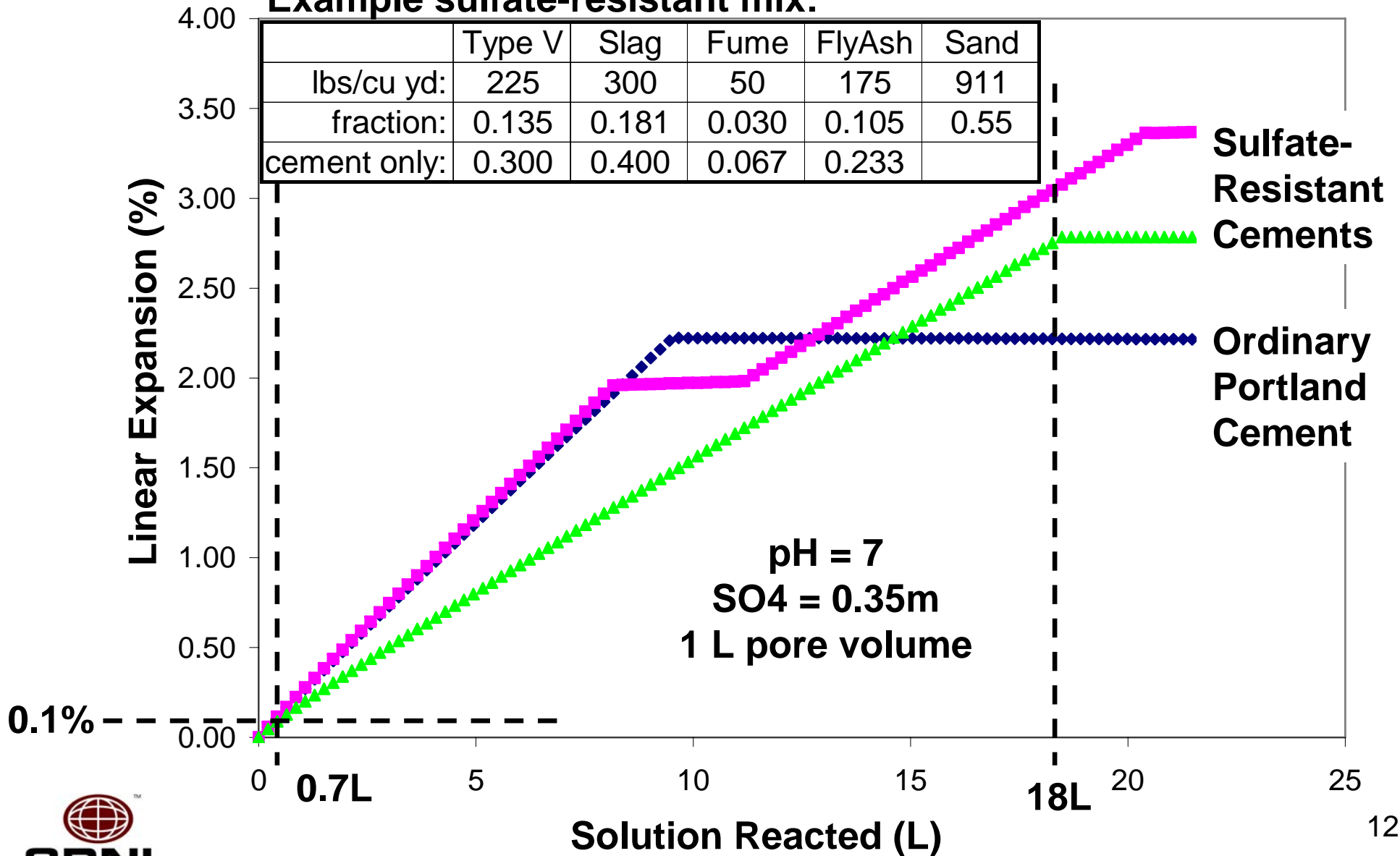
# Bleedwater Penetration



# Batch Analysis Expansion Calculation

Example sulfate-resistant mix:

	Type V	Slag	Fume	FlyAsh	Sand
lbs/cu yd:	225	300	50	175	911
fraction:	0.135	0.181	0.030	0.105	0.55
cement only:	0.300	0.400	0.067	0.233	

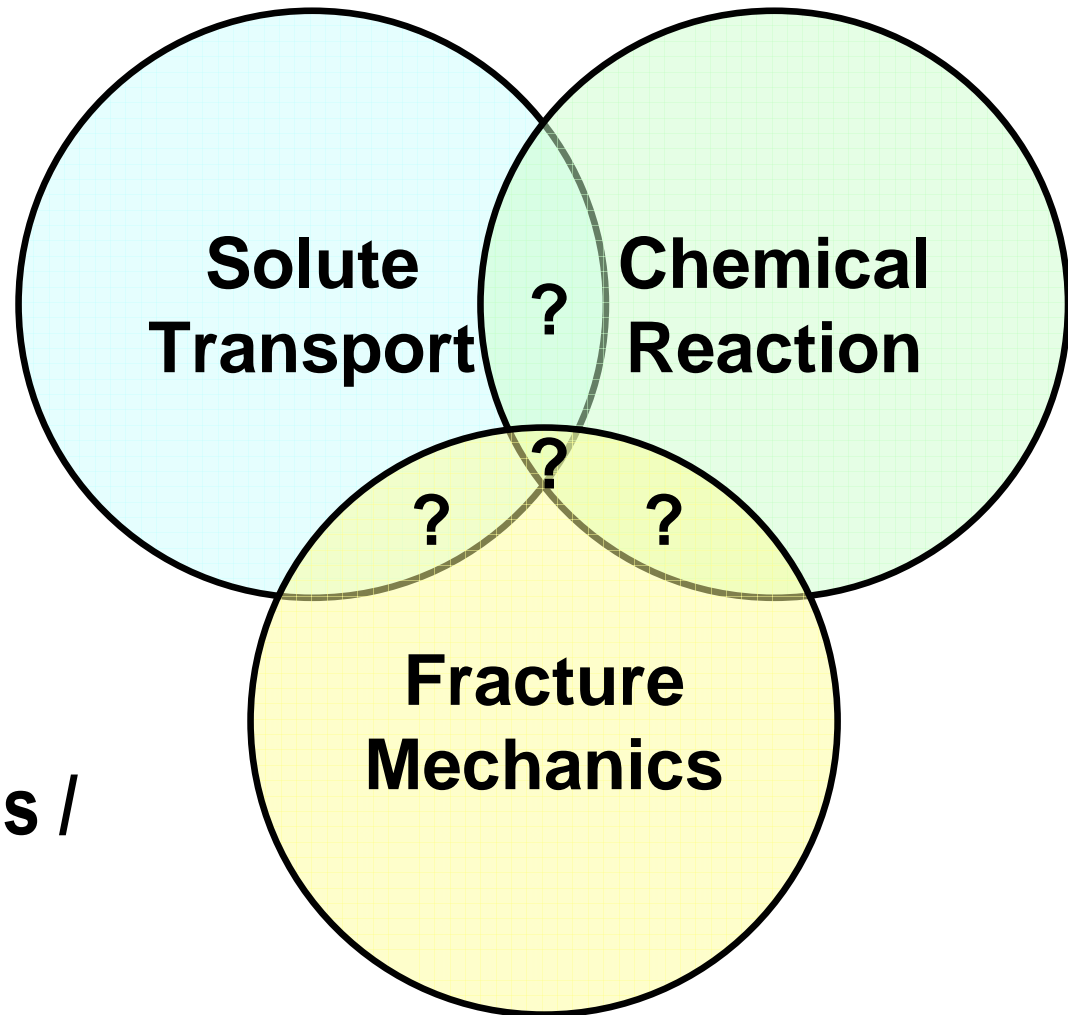


# *Batch Analysis Findings*

- **Chemical composition of concrete does not appear to significantly affect expansion at equilibrium**
- **Sulfate resistant mixes SLOW the rate of sulfate attack**
  - lower permeability and diffusion coefficient
  - possibly slower chemical reaction rates
- **Pore volumes at 0.35 mol/L sulfate**
  - 0.7 needed for 0.1% expansion
  - ~18 needed for full reaction
- **Bleedwater effect limited by sulfate delivery**
  - fraction of a pore volume imbibed

# *Sulfate Attack Phenomena*

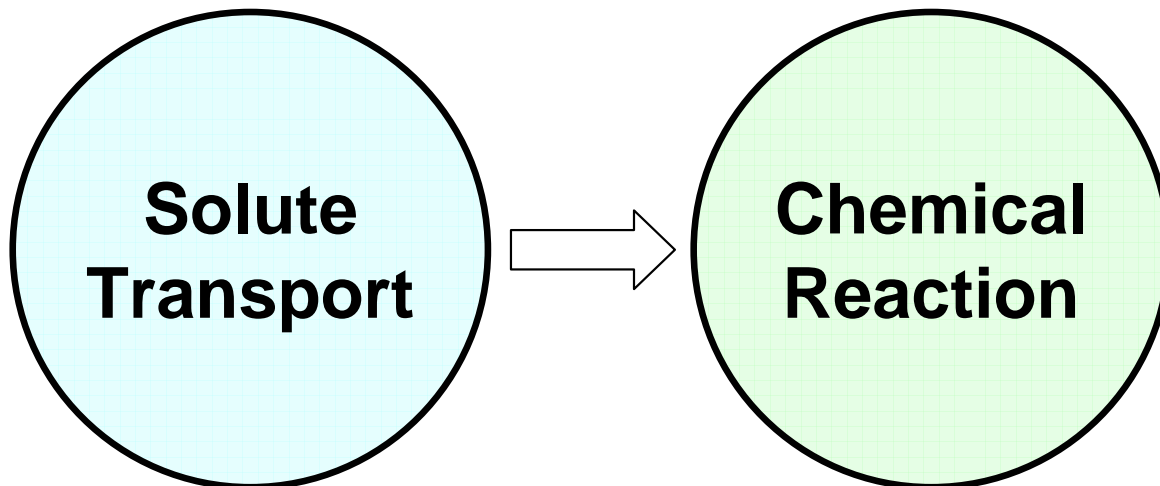
- **Coupled**
- **Bi-directional feedback**
- **Incompletely understood**
- **Modeling limitations / uncertainty**



➔ **Probabilistic forecasting approach**

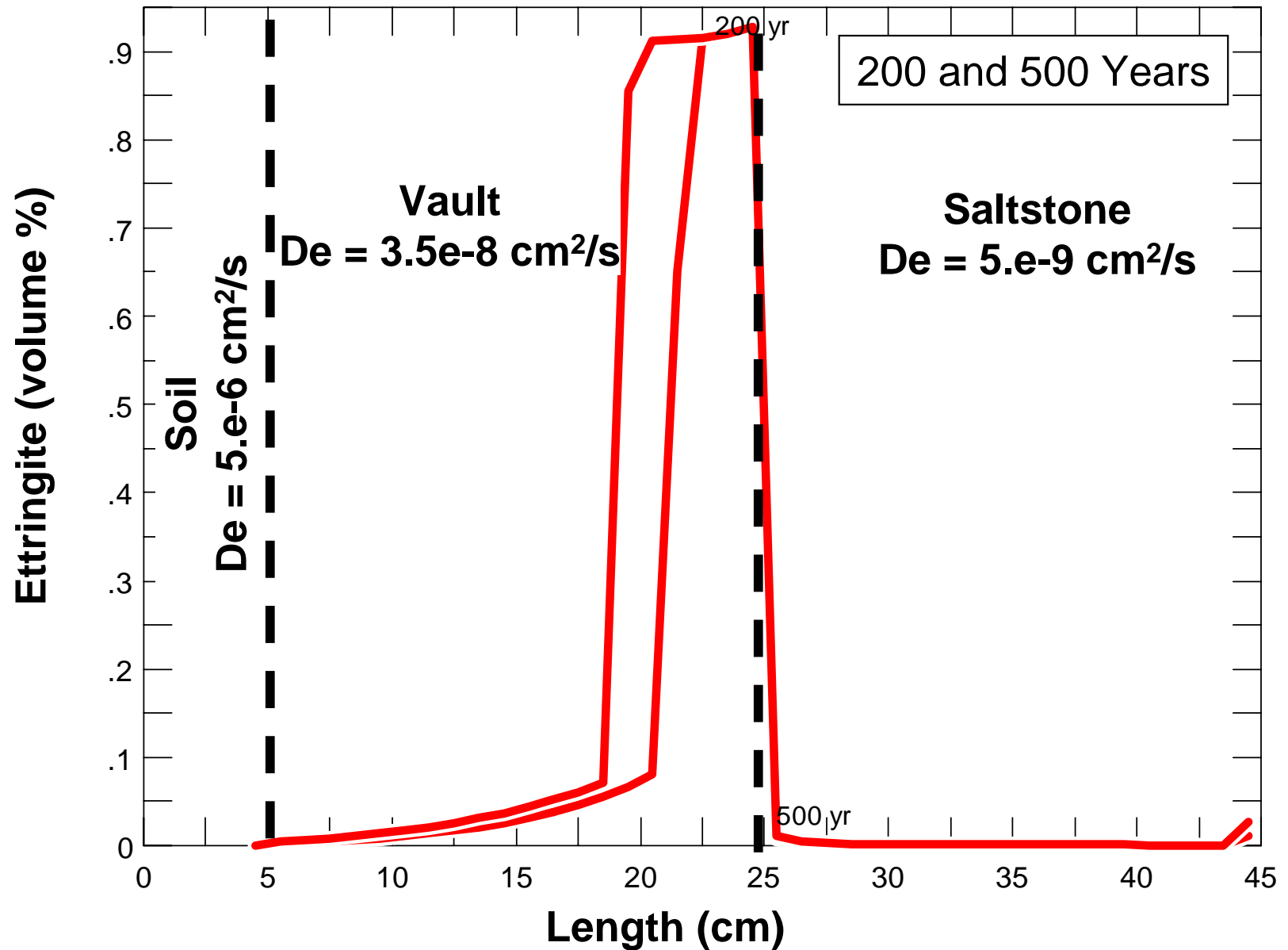
# *Key Simplifying Assumptions*

- **Ettringite formation = sulfate attack (physical damage)**
  - omit fracture mechanics analysis
- **Sulfate attack does not alter diffusion coefficient**
  - ? confining pressure suppresses crack formation
  - ? cracks desaturate under negative pressure head conditions
  - ∴ chemical reactions do not influence solute transport

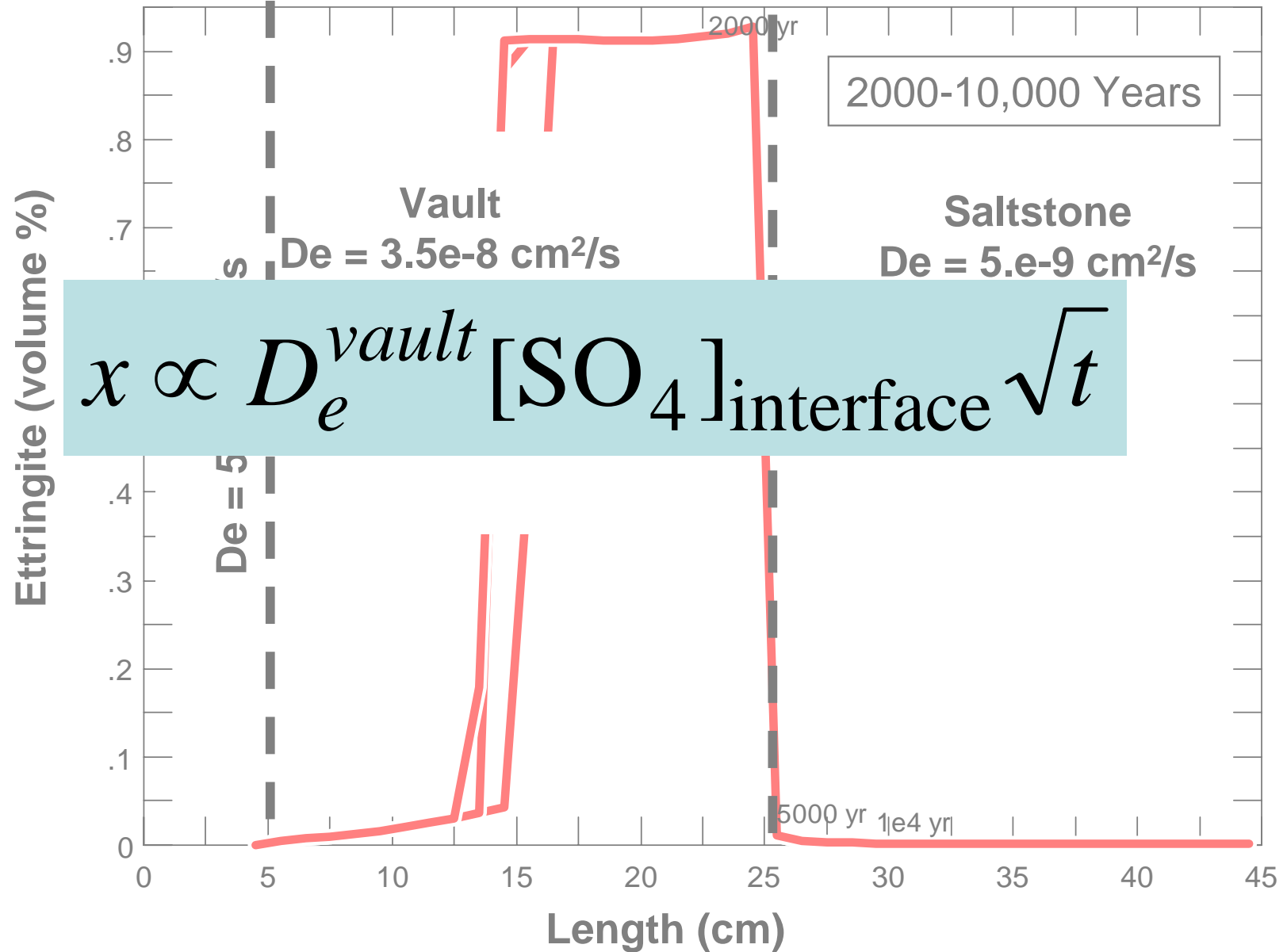


(The  
Geochemist's  
Workbench  
software)

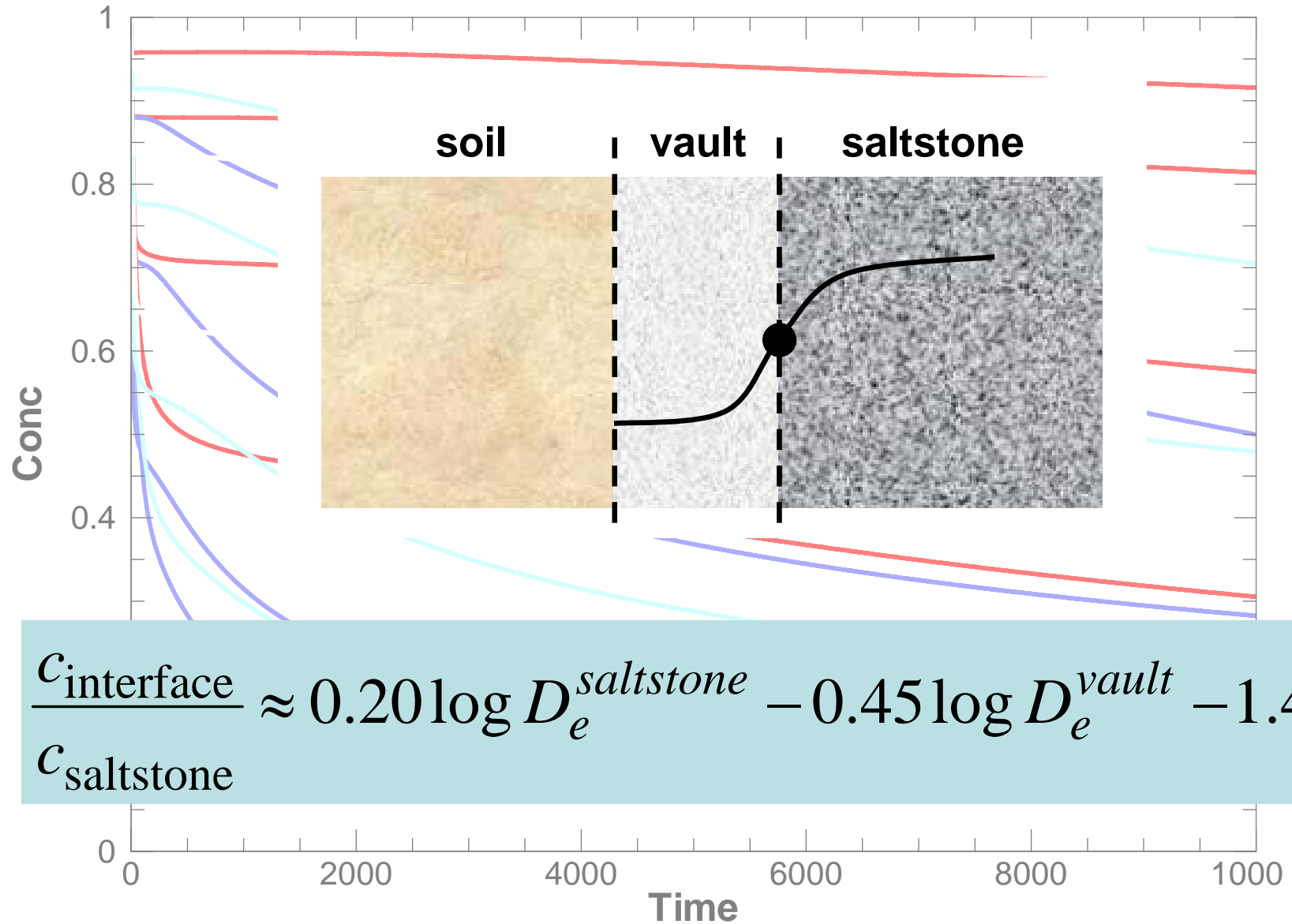
# Nominal Geochemical Simulation



# Nominal Geochemical Simulation (cont'd)

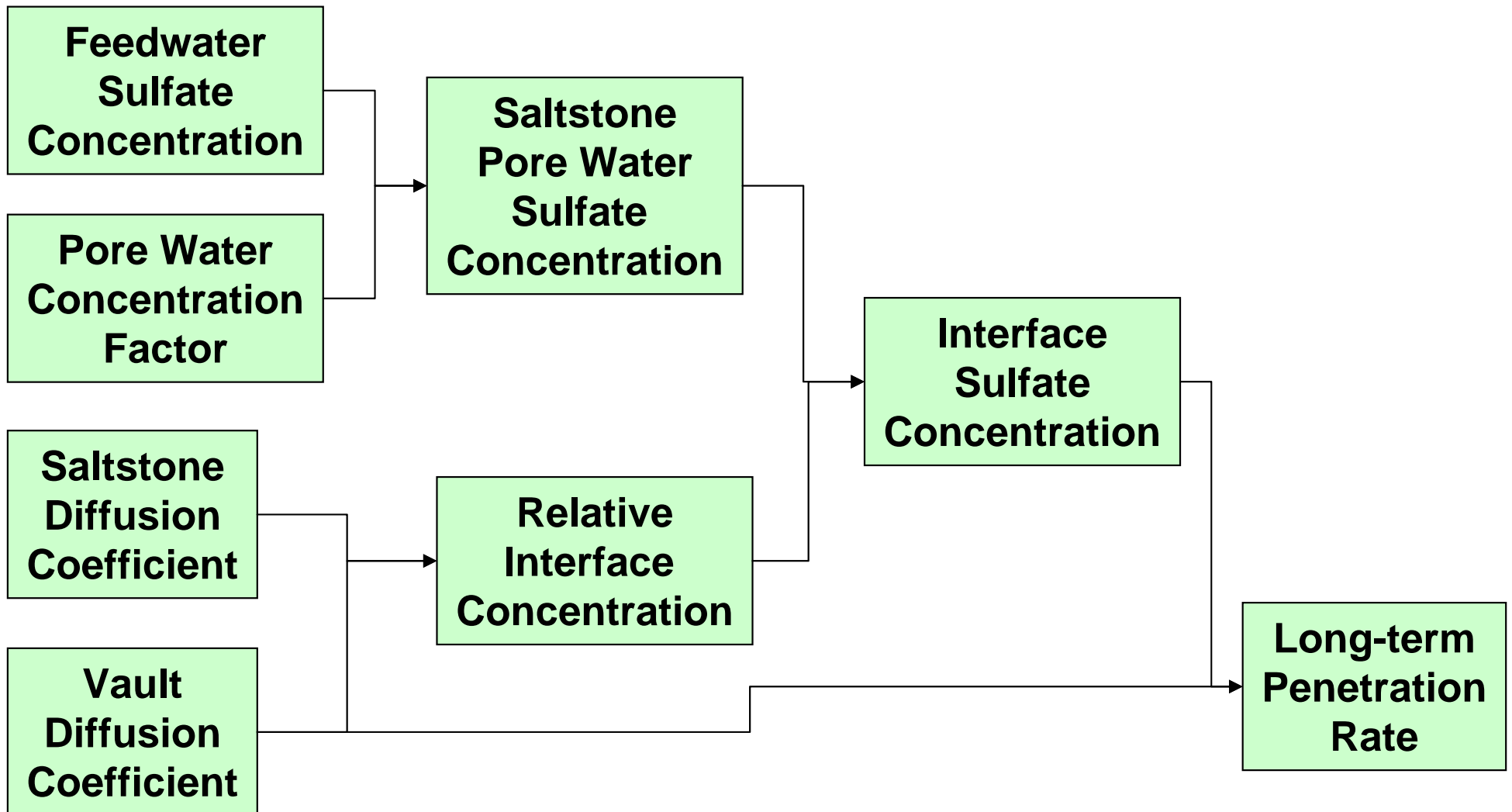


# Relative Interface Concentration

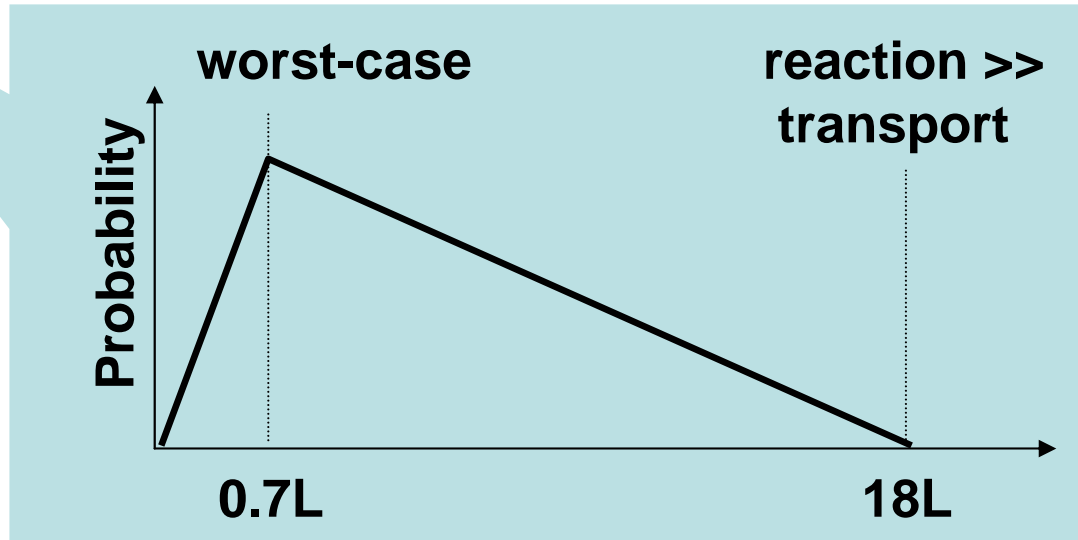
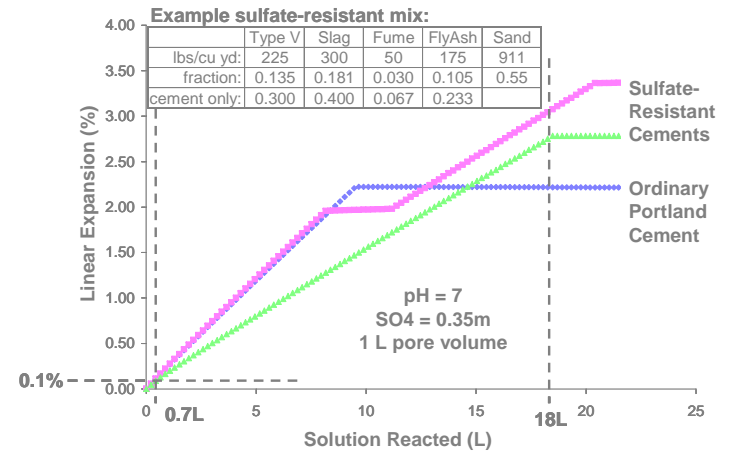
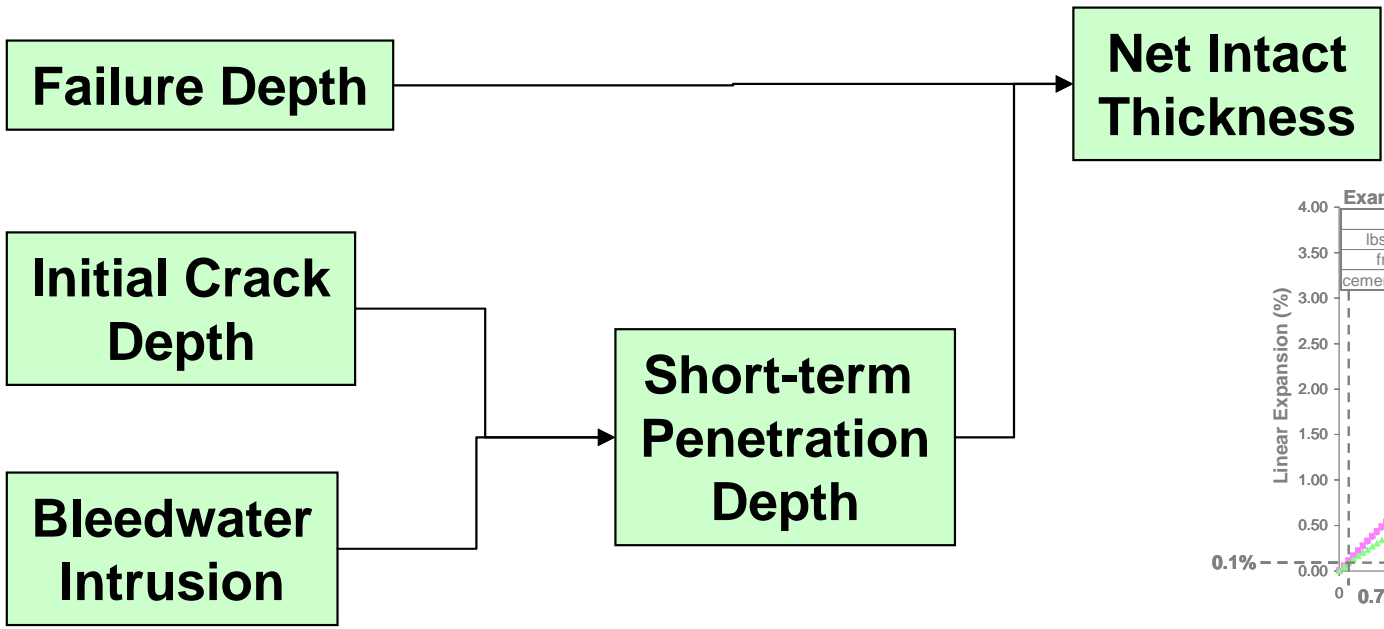


$$\frac{C_{\text{interface}}}{C_{\text{saltstone}}} \approx 0.20 \log D_e^{\text{saltstone}} - 0.45 \log D_e^{\text{vault}} - 1.44$$

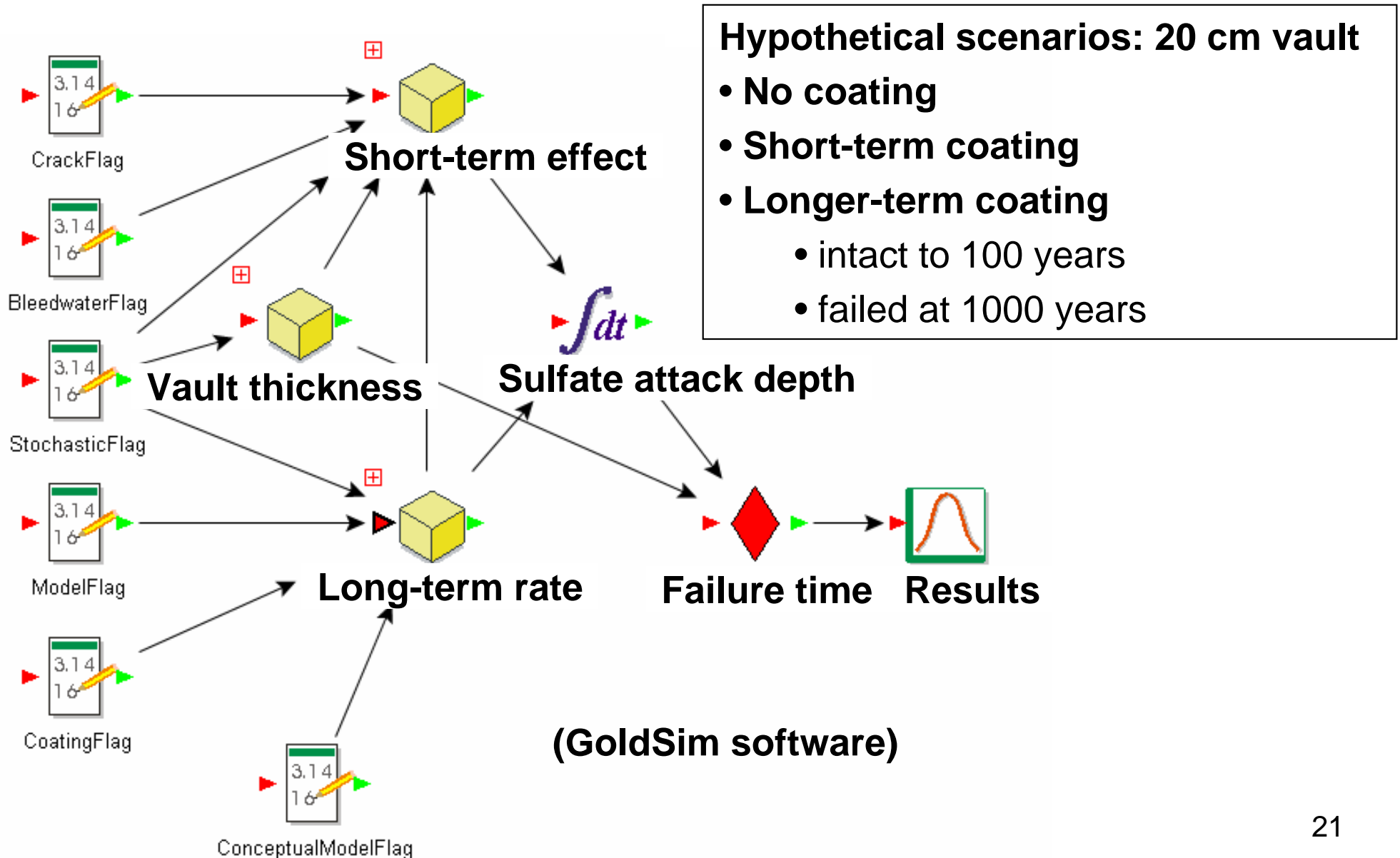
# *Probabilistic Model, Long-Term Effects*



# Probabilistic Model, Short-Term Effects

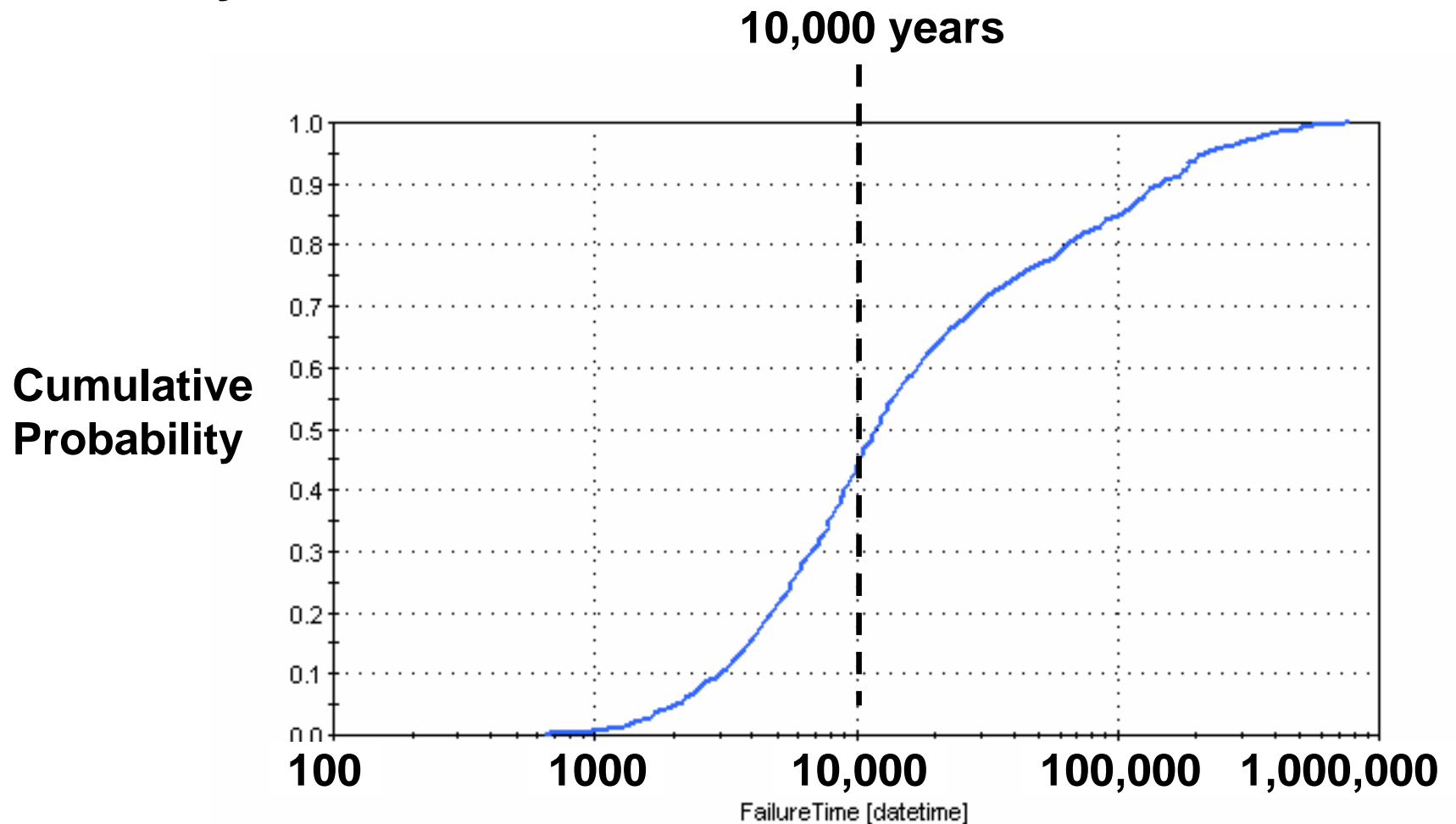


# Probabilistic Forecast



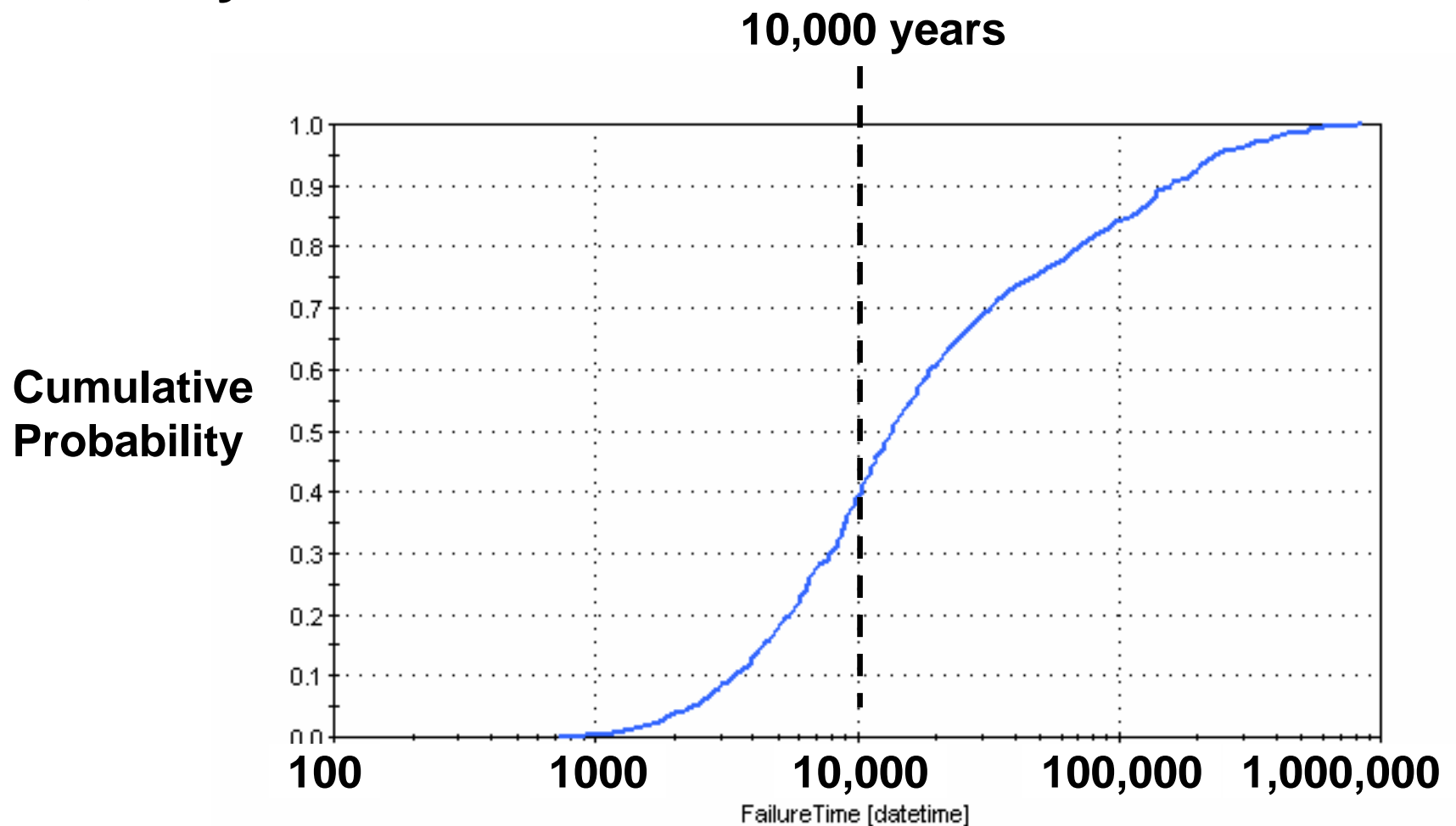
# Failure Time for No Coating

- median 11,800 years
- mean 48,700 years



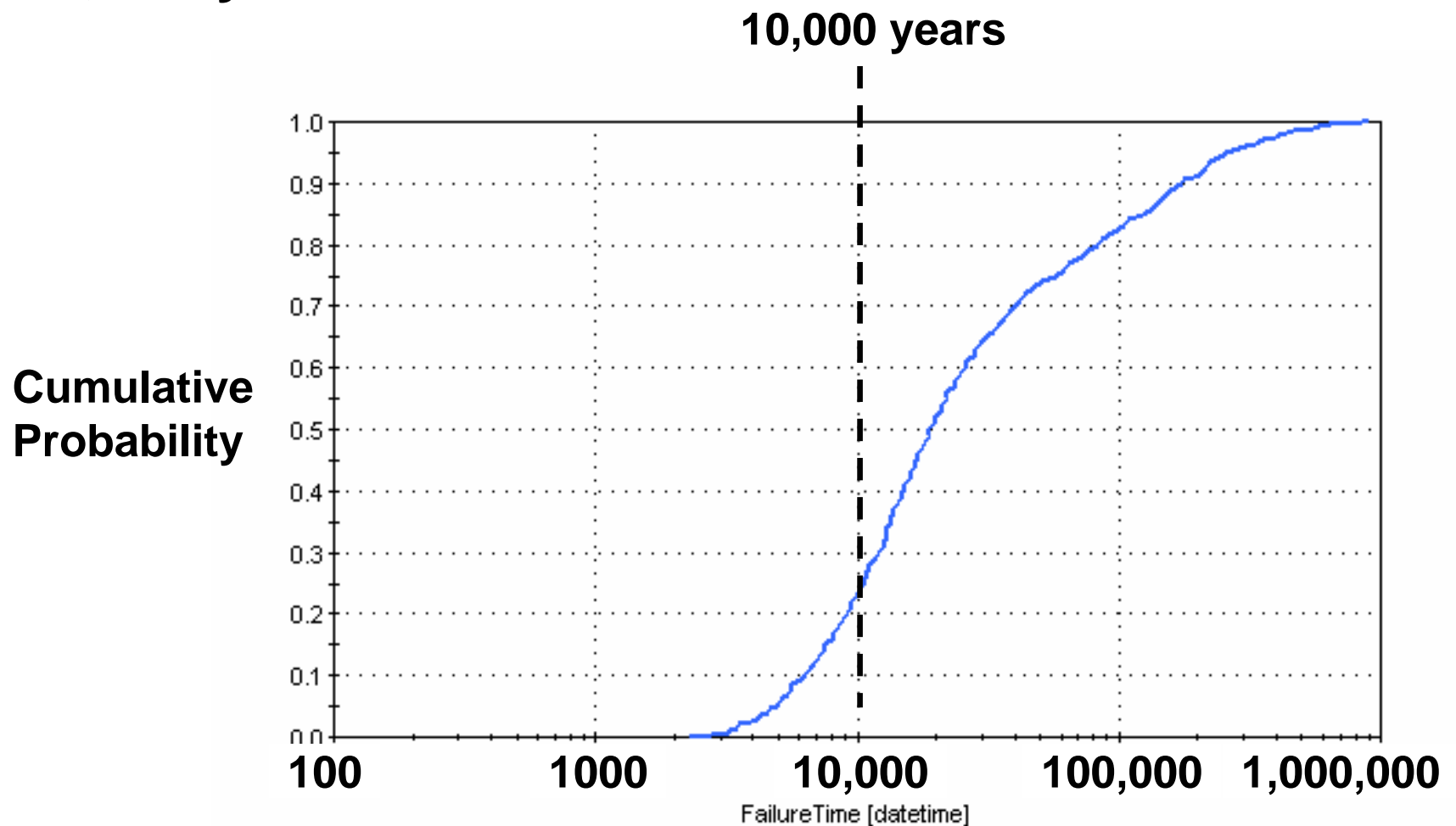
# *Failure Time for Short-Term Coating*

- median 13,500 years
- mean 53,200 years



# *Failure Time for Long-Term Coating*

- median 19,000 years
- mean 61,000 years



# *Conclusions*

- **Vault durability forecasts contain significant uncertainty**
  - model uncertainty and process variability
- **Opportunity to improve underlying models**
  - $\sqrt{t}$  or  $t$  dependence?
- **Probabilistic results are effective in conveying uncertainty to stakeholders (facility, regulators, public)**
- **Detrimental effects of bleedwater lower than anticipated**
- **Waterproof sulfate barrier could significantly extend lifespan of concrete**

- **Questions?**
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